### THERMAL INSULATION

# **THERMAK**



# Roll EPS

THERMAL INSULATING ROLLS COUPLED WITH BITUMINOUS MEMBRANES

ROLL EPS is an insulating system in rolls, made up of strips of insulating material, combined and coupled by heat on a bituminous waterproofing membrane. On demand is available a special selvedge for sealing the overlaps, 8 cm wide on polyester versions and 5 cm on fiberglass versions, composed of a strip self-adhesive protected by siliconized polyethylene. The sealing of the side overlaps always occurs by self-adhesion while the head overlaps or however on the slate, they must be sealed with the help of bituminous mastic PRÁTIKO MASTIC or, when it is possible, they can be welded with hot air. This special selvedge allows a fast and safe application (without using flame). ROLL EPS are recommended for the insulation and waterproofing of covers in general, with the great convenience of using a single product; in fact, they offer the high thermal insulation capacity of expanded polystyrene and the waterproofness of a bituminous membrane. ROLL EPS are made of Expanded Sintered Polystyrene (EPS), with high thermal insulation, closed cell, self-extinguishing RF class E, in compliance with the requirements of European Directive 89/106/ECC and are produced considering and applying the EN 13163 product standards with the CE marking.

#### Fields of use

ROLL EPS fit any type of cover: flat, sloped and curved, unpaved and unballasted. They are quick to apply and once installed, thanks to the overlapping flange, the cover is already waterproofed. After installing the ROLL EPS, a second waterproofing membrane or the definitive roof covering can be applied. ROLL EPS is a thermal insulating system that can be adapted to multiple forms of roofing, but also for the insulation and protection of retaining walls.

#### Installation

ROLL EPS should be anchored according to the nature and the slope of the application surface and local weather conditions (windy, cold weather etc.) using adequate mechanical fasteners, with suitable bonding systems or with appropriate bossed membranes. ROLL EPS offers excellent resistance to mechanical stress together with high thermal and acoustic insulation; the system's bituminous component is exclusively to protect the insulating element. Laying of the next gripping layer must be carried out in total adhesion and on top of the underlying membrane.

MEMBRANE TECHNICAL CHARACTERISTICS	M.U.	REFERENCE NORM	Р	Р	PA	PA	PA	V	V	TOLERANCE
REINFORCEMENT TYPE			Single strand polyester				Fibreglass			
UPPER FACE FINISH			PE film Mineral*			PE film				
LOWER FACE FINISH			PE film					•••••		
THICKNESS	mm	EN 1849-1	3	4				2	3	±5%
MASS	kg/m²	EN 1849-1			3,5	4,0	4,5			±10%
COLD FLEXIBILITY	°C	EN 1109	-10							
FLOW RESISTANCE	°C	EN 1110	120							
FLOW RESISTANCE AFTER AGEING	°C	EN 1296		110		1:	10			-10°C
SHEAR RESISTANCE L / T	N / 5 cm	EN 12317-1	300	/200						±20%
TENSILE STRENGTH L / T	N / 5 cm	EN 12311-1	400/300				300	/200	±20%	
ELONGATION AT BREAK L / T	%	EN 12311-1	35/35				2	/2	±15 / ±2	
TEAR RESISTANCE L / T	N	EN 12310-1	130/130				70	/70	±30%	
DIMENSIONAL STABILITY	%	EN 1107-1	-0,3			N	PD			
LOSS OF MINERAL SLATE	%	EN 12039	30							
STATIC PUNCTURE RESISTANCE	kg	EN 12730	1	0						
DYNAMIC PUNCTURE RESISTANCE	mm	EN 12691	79	00						
FIRE RESISTANCE		EN 13501-5	F ROOF							
REACTION TO FIRE		EN 13501-1	F							
TENSILE STRENGTH AFTER AGEING L / T	N / 5 cm	EN 1296				NPD				±20%
IMPERMEABILITY AFTER ARTIFICIAL AGEING	kPa	EN 1296	60							
WATERTIGHTNESS * Minoral self protected products may und	kPa	EN 1928	60							

<sup>\*</sup> Mineral self-protected products may undergo color tone variations due to the time and length of storage. Exposure to atmospheric conditions, after application, will tend to uniform the color after a few months. The change in color tone cannot therefore be contested and / or complained of as it is a natural phenomenon that the slate manufacturer himself cannot guarantee.

NPD = No Performance Declared in accordance with the EU Construction Products Directive.

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# EPS technical specifications (in compliance with current EN 13163 standards)



#### THERMAL INSULATING ROLLS **COUPLED WITH BITUMINOUS MEMBRANES**

CHARACTERISTICS  Available thicknesses		U.M.	CODE	80 HEAT RESISTANCE R <sub>D</sub> (mq k)/W EN 12667	100 HEAT RESISTANCE R <sub>b</sub> (mq k)/W EN 12667	120 HEAT RESISTANCE R <sub>b</sub> (mq k)/W EN 12667	150 HEAT RESISTANCE R <sub>b</sub> (mq k)/W EN 12667	STANDARD
and roll length	30 mm (9 m)	•		0,79	0,86	0,88	0,88	•
	40 mm (7 m)			1,05	1,14	1,18	1,18	
	50 mm (5 m)			1,32	1,43	1,47	1,47	
	60 mm (4 m)			1,58	1,71	1,76	1,76	
Length tolerance		mm	Li	± 2	± 2	± 2	± 2	EN 822
Width tolerance		mm	Wi	± 2	± 2	± 2	± 2	EN 822
Γhickness tolerar	ıce	mm	Ti	± 1	± 1	± 1	± 1	EN 823
Orthogonal tolera	ance	mm	Si	± 2/±1000	± 2/±1000	± 2/±1000	± 2/±1000	EN 824
Flatness toleranc	e	mm	Pi	± 5	± 5	± 5	± 5	EN 825
Declared thermal	conductivity	10°C W/mk	$\lambda_{_{D}}$	0.038	0.035	0.034	0.034	EN 12667
Dimensional stab	oility	%	DS(N)i	± 0.2	± 0.2	± 0.2	± 0.2	EN 1603
lexural strength		kPa	BSi	≥ 125	≥ 150	≥ 170	≥ 200	EN 12089
Compressive stre deformation	ngth at 10%	kPa	CS(10)i	≥ 80	≥ 100	≥ 120	≥ 150	EN 826
Tensile strength p to faces	perpendicular	kPa	TRi	≥ 100	≥ 100	≥ 100	≥ 100	EN 1607
Water absorption erm by total imm	in the long nersion	% Vol limit value	Wit	≤ 5	≤ 3	≤ 5	≤ 5	EN 12087
Water absorption term by partial im		kg/m²	WL(P)	≤ 0.5	≤ 0,5	≤ 0,5	≤ 0,5	EN 12087
Water vapour trar diffusion	nsmission by	ng/Pa.s.m	Mui/Zi	20-70	20-70	30-70	30-70	EN 12086
Reaction to fire		class	RF	E	E	E	Е	EN 13501-1
Water absorption	by capillarity	%	-	None	None	None	None	
inear expansion	coefficient	K <sup>-1</sup>	-	65x10 <sup>-6</sup>	65X10 <sup>-6</sup>	65x10 <sup>-6</sup> 65x10 <sup>-6</sup>		
Permeability to w	ater vapor	mg/ (mhPa)	δ	0,015-0,030	0,009-0,020	0,009-0,020	0,009-0,020	EN 12086
Behavior when cu	havior when cutting			≥ 75	≥ 75	≥ 85	≥ 100	EN 12090
Cutting module	ing module		G	≥ 1000	≥ 1000	≥ 1000	≥ 1000	EN 12090
Specific heat cap	acity	J/(kg k)		1450	1260	1450	1450	UNI EN 1252
Temperature of u	se	°C		-40/+75	-40/+75	-40/+75	-40/+75	

The data reported in this table refer to a bare, uncoupled panel.



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